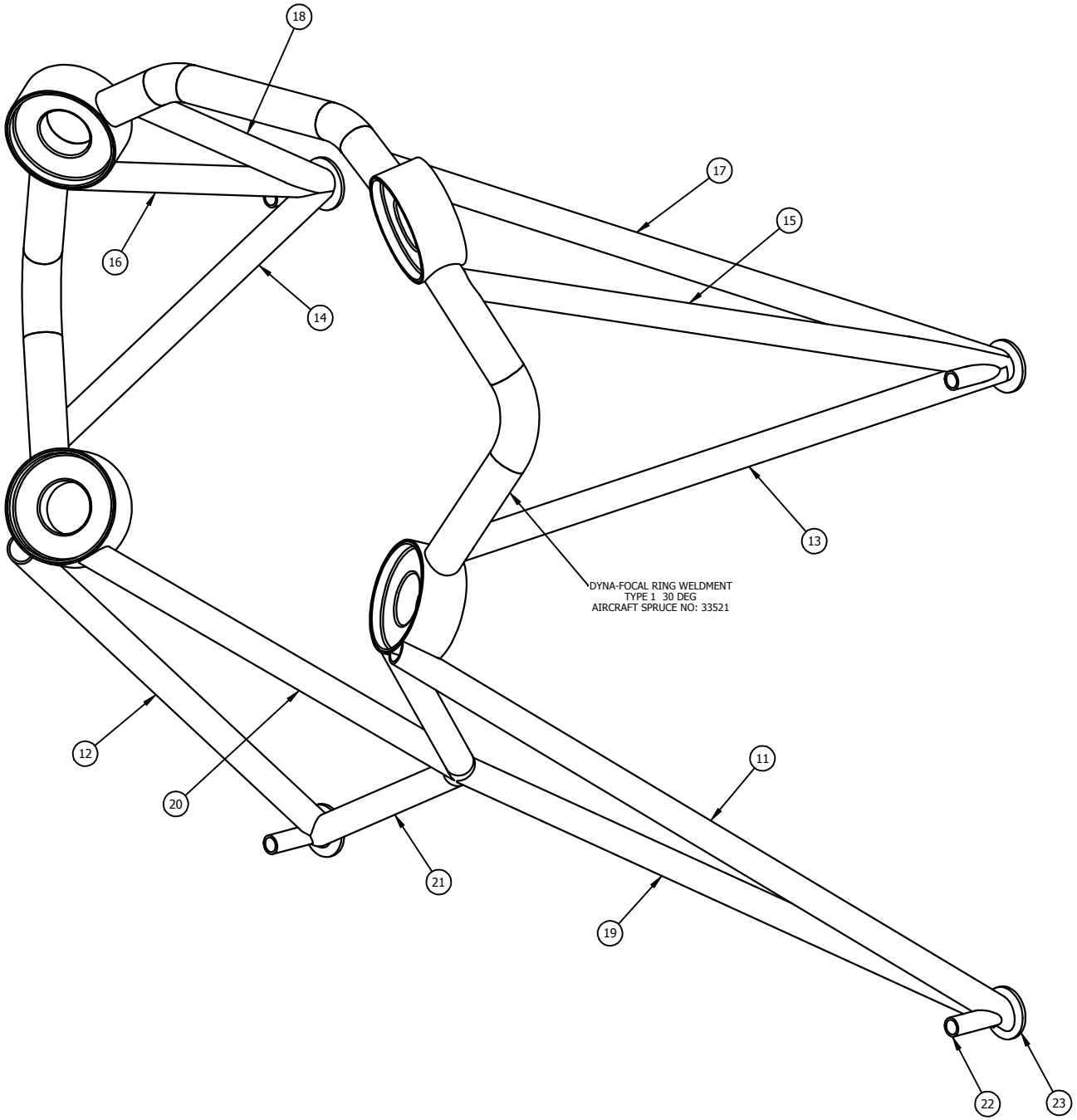

ITEM NO.	PARTNUMBER	QTY.	Description
11	39186-011	1	Tube 0.750 x 0.058
12	39186-012	1	Tube 0.750 x 0.058
13	39186-013	1	Tube 0.750 x 0.058
14	39186-014	1	Tube 0.750 x 0.058
15	39186-015	1	Tube 0.750 x 0.058
16	39186-016	1	Tube 0.750 x 0.058
17	39186-017	1	Tube 0.750 x 0.058
18	39186-018	1	Tube 0.750 x 0.058
19	39186-019	1	Tube 0.750 x 0.058
20	39186-020	1	Tube 0.750 x 0.058
21	39186-021	1	Tube 0.750 x 0.058
22	39186-022	4	Tube 0.500 x 0.058
23	39186-023	4	WASHER 1.375 x 0.500 x 0.100

NOTES:

1. REFER TO ACRO SPORT II DESIGN DRAWINGS FOR COMPLETE ASSEMBLY DETAILS.
   THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF VR3 PROFILED TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM AN AUTHORIZED PLANS PROVIDER
2. TUBES ARE PROVIDED READY FOR WELD ASSEMBLY
   ENSURE CORRECT POSITIONING BEFORE FINAL WELDING.
3. REFERENCE DATA
   NO OF PIECES PER TUBE KIT: 15 PCS
   ESTIMATED WEIGHT OF TUBES: 6 LBS
4. MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED
   TUBING: 4130 CONDITION N MIL-T-6736B SEAMLESS AIRCRAFT
5. WASHERS ARE NOT INCLUDED IN KIT. SHOWN FOR REFERENCE PURPOSES ONLY.

REV'N	DATE	DRAWN	APPRVD	DESCRIPTION

VR3 ENGINEERING LTD
MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN
STRATFORD, ONTARIO, CANADA

THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING

TUBE KIT WELD ASSEMBLY: ENGINE MOUNT

ACRO II / 30 DEGREE DYNAFOCAL MOUNT

ISOMETRIC VIEW

DRAWN: JJ	DATE: FEB 18 09	PROJECT NO.	DRAWING NO.	REV NO.
'C' SCALE: 1:4		1027-08	39186-01	X