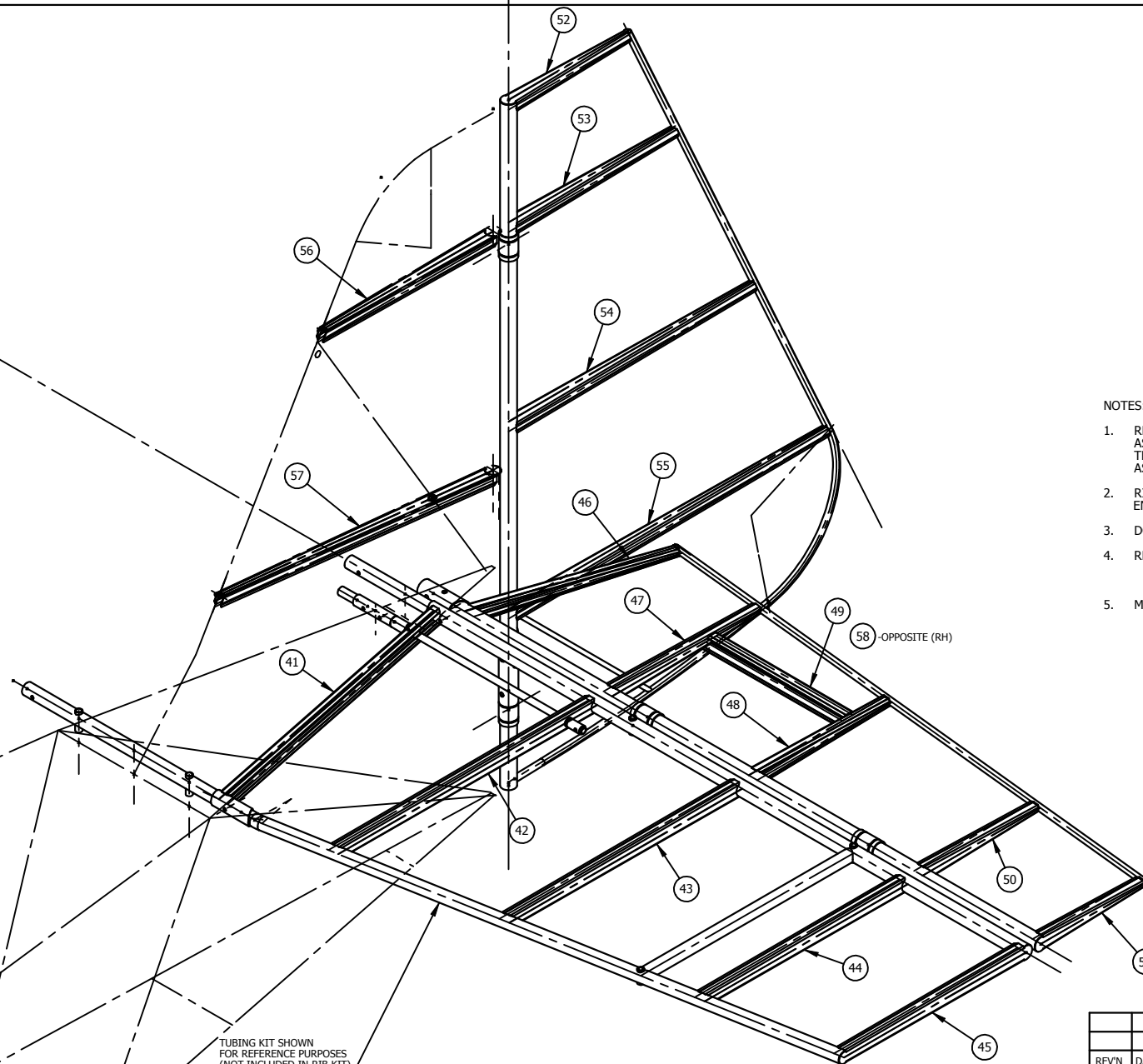


ITEM NO.	QTY.	PART NO.
40	1	39174
41	1	39174-041
42	1	39174-042
43	1	39174-043
44	1	39174-044
45	1	39174-045
46	1	39174-046
47	1	39174-047
48	1	39174-048
49	1	39174-049
50	1	39174-050
51	1	39174-051
52	1	39174-052
53	1	39174-053
54	1	39174-054
55	1	39174-055
56	1	39174-056
57	1	39174-057

NOTES:

- REFER TO DR107 ONE DESIGN DRAWINGS SHTS DR7-1-125,-160 FOR ASSEMBLY DETAILS AND PROCEDURES.
THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST ASSEMBLY OF VR3 PROFILED TUBE KIT.
- RIBS ARE PROVIDED PRE-BENT READY FOR WELD ASSEMBLY ENSURE CORRECT POSITIONING BEFORE FINAL WELDING.
- DOUBLE QUANTITIES AS REQUIRED TO SUIT RIGHT HAND SIDE.
- REFERENCE DATA
NO OF PIECES PER RIB KIT: 28 PCS
ESTIMATED WEIGHT OF RIBS: 6.5 LBS
- MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED
0.025" SHEET: 4130 CONDITION N MIL-T-6736B



REV'N	DATE	DRAWN	APPRVD	DESCRIPTION	
VR3 ENGINEERING LTD MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING					
RIB KIT: ISOMETRIC VIEW					
DR107: EMPENNAGE RIB KIT					
ONE DESIGN					
DRAWN: JJ	DATE: AUG 25 09	PROJECT NO.		DRAWING NO.	REV NO.
1" SCALE: 1:4		1176-09		39174-05	X