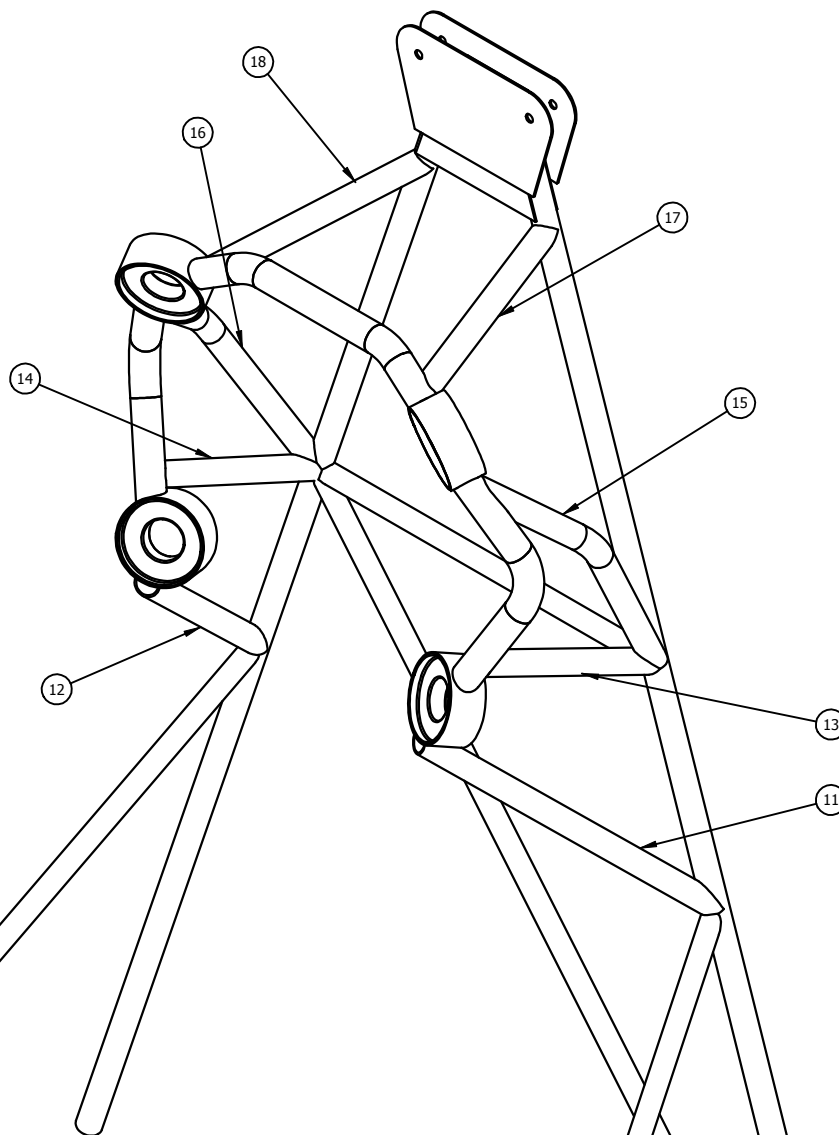


ITEM NO.	PARTNUMBER	QTY.	Description
11	39172-011	1	Tube 0.875 x 0.058
12	39172-012	1	Tube 0.875 x 0.058
13	39172-013	1	Tube 0.875 x 0.065
14	39172-014	1	Tube 0.875 x 0.065
15	39172-015	1	Tube 0.875 x 0.065
16	39172-016	1	Tube 0.875 x 0.065
17	39172-017	1	Tube 0.875 x 0.065
18	39172-018	1	Tube 0.875 x 0.065



NOTES:

1. REFER TO BREEZY RLU1 DRAWINGS FOR COMPLETE ASSEMBLY DETAILS. THIS ENGINE MOUNT USES SAME THRUST LINE AND SUPPORT POSITIONS AS THE C-90 AS SHOWN IN BREEZY DWGS. ENGINE MOUNT IS FOR A 0320-E2D DYNAFOCAL MOUNT ENGINE. THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF VR3 PROFILED TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM AN AUTHORIZED PLANS PROVIDER.
2. TUBES ARE PROVIDED READY FOR WELD ASSEMBLY ENSURE CORRECT POSITIONING BEFORE FINAL WELDING.
3. REFERENCE DATA
NO OF PIECES PER TUBE KIT: 8 PCS
ESTIMATED WEIGHT OF TUBES: 4 LBS
4. MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED
TUBING: 4130 CONDITION N MIL-T-6736B SEAMLESS AIRCRAFT

REV'N	DATE	DRAWN	APPRVD	DESCRIPTION
VR3 ENGINEERING LTD MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA				
THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING				
BREEZY:0320-E2D DYNAFOCAL ENGINE MOUNT				
PROFILED TUBE WELD ASSEMBLY				
SHT 1 OF 2				
DRAWN: JJ	DATE: SEPT 2 08	PROJECT NO.	DRAWING NO.	REV NO.
'C SCALE: 1:4		989-08	39172-01	X