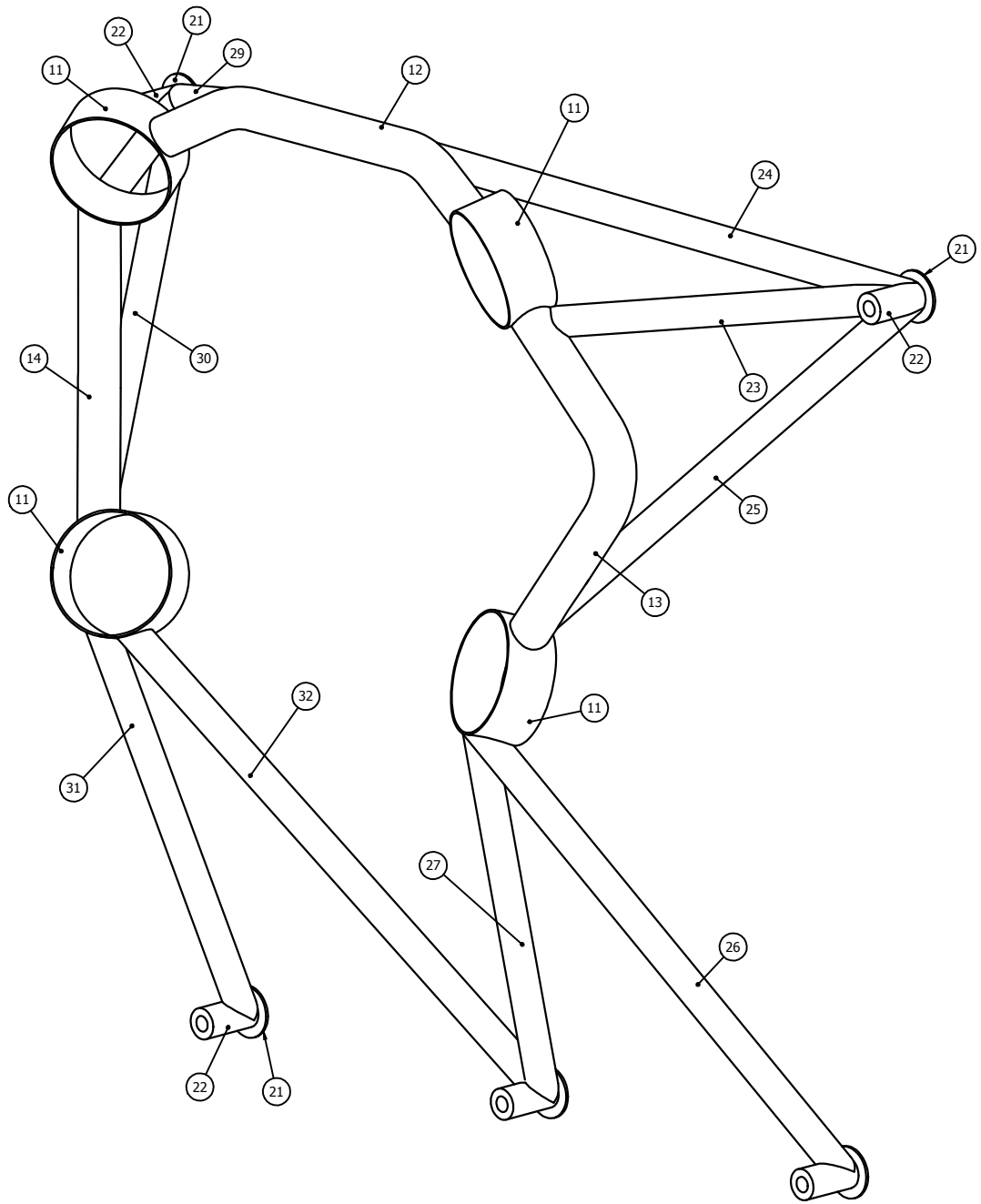




DYNA-FOCAL RING
WELDMENT
TYPE 1 30 DEGREE
AIRCRAFT SPRUCE NO 33521

ITEM NO.	PARTNUMBER	QTY.	DESCRIPTION
11	39090-11	4	TUBE 3.000 x 0.049
12	39090-12	1	Tube 1.000 x 0.049
13	39090-13	1	Tube 1.000 x 0.049
14	39090-14	1	Tube 1.000 x 0.049
15			
16			
17			
18			
19			
20			
21	39090-21	5	WASHER 1.250 x 0.375
22	39090-22	5	Tube 0.750 x 0.188
23	39090-23	1	Tube 0.750 x 0.065
24	39090-24	1	Tube 0.750 x 0.065
25	39090-25	1	Tube 0.750 x 0.065
26	39090-26	1	Tube 0.750 x 0.065
27	39090-27	1	Tube 0.750 x 0.065
28	39090-28	1	Tube 0.750 x 0.065
29	39090-29	1	Tube 0.750 x 0.065
30	39090-30	1	Tube 0.750 x 0.065
31	39090-31	1	Tube 0.750 x 0.065
32	39090-32	1	Tube 0.750 x 0.065

NOTES:

1. PER STANDARD ONE DESIGN PLANS SERIAL NO. 06-518
2. REFER TO ONE DESIGN DR-107 DRAWINGS FOR COMPLETE ASSEMBLY DETAILS.
THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF
VR3 PROFILED AIRCRAFT TUBES, A COMPLETE SET OF PLANS MUST BE PURCHASED
FROM AN AUTHORIZED PLANS PROVIDER.
3. REFERENCE DATA: TUBE MATERIAL WEIGHT = 6 LBS
TOTAL TUBE QUANTITY = 21 PCS
4. MATERIAL SPECIFICATIONS (UNLESS OTHERWISE INDICATED):
TUBING: 4130 CONDITION N MIL-T 6736B SEAMLESS AIRCRAFT

REV'N	DATE	DRAWN	APPRVD	DESCRIPTION	
VR3 ENGINEERING					
MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN					
STRATFORD, ONTARIO, CANADA					
THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING					
TUBE KIT / WELD ASSEMBLY: ENGINE MOUNT					
MODEL NO: DR107 / IO320-360					
ONE DESIGN: REF DWG NO DR7-1-201					
DRAWN: DVR	DATE: 04.13.07	PROJECT NO.		DRAWING NO.	REV NO.
'C' SCALE: 1=4		724-01		39090-01	X