



ITEM NO.	PARTNUMBER	QTY.	Description
11	39186-011	1	Tube 0.750 x 0.058
12	39186-012	1	Tube 0.750 x 0.058
13	39186-013	1	Tube 0.750 x 0.058
14	39186-014	1	Tube 0.750 x 0.058
15	39186-015	1	Tube 0.750 x 0.058
16	39186-016	1	Tube 0.750 x 0.058
17	39186-017	1	Tube 0.750 x 0.058
18	39186-018	1	Tube 0.750 x 0.058
19	39186-019	1	Tube 0.750 x 0.058
20	39186-020	1	Tube 0.750 x 0.058
21	39186-021	1	Tube 0.750 x 0.058
22	39186-022	4	Tube 0.500 x 0.058
23	39186-023	4	WASHER 1.375 x 0.500 x 0.100

NOTES:

- REFER TO ACRO SPORT II DESIGN DRAWINGS FOR COMPLETE ASSEMBLY DETAILS. THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF VR3 PROFILED TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM AN AUTHORIZED PLANS PROVIDER
- TUBES ARE PROVIDED READY FOR WELD ASSEMBLY ENSURE CORRECT POSITIONING BEFORE FINAL WELDING.
- REFERENCE DATA
NO OF PIECES PER TUBE KIT: 15 PCS
ESTIMATED WEIGHT OF TUBES: 6 LBS
- MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED
TUBING: 4130 CONDITION N MIL-T-6736B SEAMLESS AIRCRAFT
- WASHERS ARE NOT INCLUDED IN KIT. SHOWN FOR REFERENCE PURPOSES ONLY.

DYNA-FOCAL RING WELDMENT
TYPE 1 30 DEG
AIRCRAFT SPRUCE NO: 33521

REV#	DATE	DRAWN	APPRVD	DESCRIPTION
VR3 ENGINEERING LTD MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA <small>THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING</small>				
TUBE KIT WELD ASSEMBLY: ENGINE MOUNT				
ACRO II / 30 DEGREE DYNAFOCAL MOUNT				
ISOMETRIC VIEW				
DRAWN: JJ	DATE: FEB 18 09	PROJECT NO.	DRAWING NO.	REV NO.
'C SCALE: 1:4		1027-08	39186-01	X