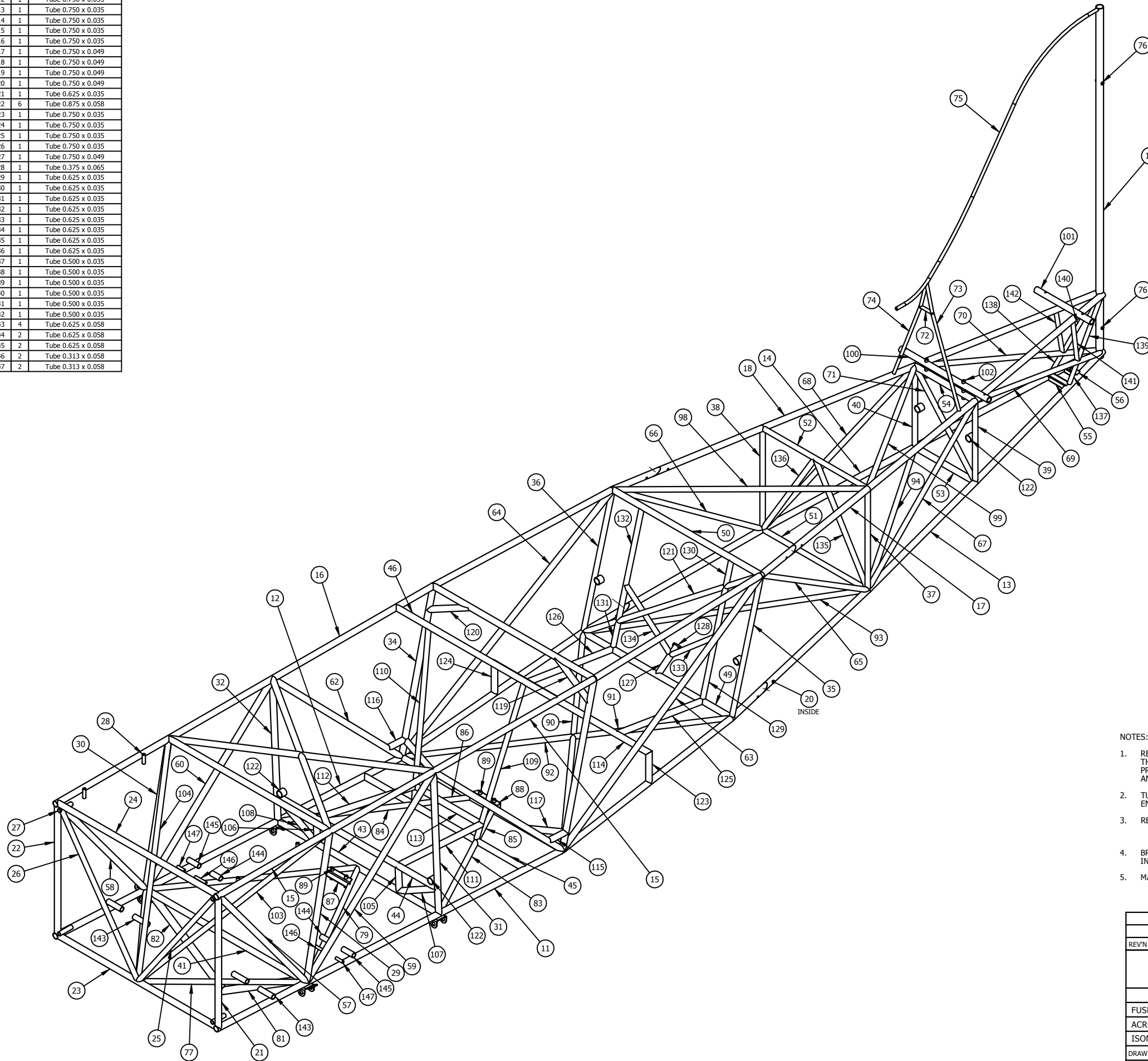


ITEM NO.	PARTNUMBER	QTY.	Description
11	39184-011	1	Tube 0.750 x 0.035
12	39184-012	1	Tube 0.750 x 0.035
13	39184-013	1	Tube 0.750 x 0.035
14	39184-014	1	Tube 0.750 x 0.035
15	39184-015	1	Tube 0.750 x 0.035
16	39184-016	1	Tube 0.750 x 0.035
17	39184-017	1	Tube 0.750 x 0.035
18	39184-018	1	Tube 0.750 x 0.035
19	39184-019	1	Tube 0.875 x 0.049
20	39184-020	4	Tube 0.674 x 0.027
21	39184-021	1	Tube 0.750 x 0.035
22	39184-022	1	Tube 0.750 x 0.035
23	39184-023	1	Tube 0.750 x 0.035
24	39184-024	1	Tube 0.750 x 0.035
25	39184-025	1	Tube 0.625 x 0.035
26	39184-026	1	Tube 0.625 x 0.035
27	39184-027	4	Tube 0.500 x 0.058
28	39184-028	4	Tube 0.375 x 0.058
29	39184-029	1	Tube 0.750 x 0.035
30	39184-030	1	Tube 0.750 x 0.035
31	39184-031	1	Tube 0.750 x 0.035
32	39184-032	1	Tube 0.750 x 0.035
33	39184-033	1	Tube 0.750 x 0.035
34	39184-034	1	Tube 0.750 x 0.035
35	39184-035	1	Tube 0.625 x 0.035
36	39184-036	1	Tube 0.625 x 0.035
37	39184-037	1	Tube 0.625 x 0.035
38	39184-038	1	Tube 0.625 x 0.035
39	39184-039	1	Tube 0.625 x 0.035
40	39184-040	1	Tube 0.625 x 0.035
41	39184-041	1	Tube 0.750 x 0.058
42	39184-042	1	Tube 0.750 x 0.058
43	39184-043	1	Tube 0.750 x 0.058
44	39184-044	1	Tube 0.750 x 0.035
45	39184-045	1	Tube 0.750 x 0.049
46	39184-046	1	Tube 0.750 x 0.058
47	39184-047	1	Tube 0.750 x 0.058
48	39184-048	1	Tube 0.750 x 0.058
49	39184-049	1	Tube 0.750 x 0.035
50	39184-050	1	Tube 0.750 x 0.035
51	39184-051	1	Tube 0.625 x 0.035
52	39184-052	1	Tube 0.625 x 0.035
53	39184-053	1	Tube 0.750 x 0.035
54	39184-054	1	Tube 0.750 x 0.049
55	39184-055	1	Tube 0.750 x 0.750 x 0.049
56	39184-056	1	Tube 0.750 x 0.750 x 0.049
57	39184-057	1	Tube 0.750 x 0.035
58	39184-058	1	Tube 0.750 x 0.035
59	39184-059	1	Tube 0.750 x 0.035
60	39184-060	1	Tube 0.750 x 0.035
61	39184-061	1	Tube 0.750 x 0.035
62	39184-062	1	Tube 0.750 x 0.035
63	39184-063	1	Tube 0.750 x 0.035
64	39184-064	1	Tube 0.750 x 0.035
65	39184-065	1	Tube 0.625 x 0.035
66	39184-066	1	Tube 0.625 x 0.035
67	39184-067	1	Tube 0.625 x 0.035
68	39184-068	1	Tube 0.625 x 0.035
69	39184-069	1	Tube 0.625 x 0.035
70	39184-070	1	Tube 0.625 x 0.035
71	39184-071	1	Tube 0.625 x 0.035
72	39184-072	1	Tube 0.375 x 0.035
73	39184-073	1	Tube 0.375 x 0.035
74	39184-074	1	Tube 0.375 x 0.035
75	39184-075	1	Tube 0.375 x 0.035
76	39184-076	2	Tube 0.375 x 0.065
77	39184-077	1	Tube 0.625 x 0.035
78	39184-078	1	Tube 0.625 x 0.035
79	39184-079	1	Tube 0.625 x 0.035
80	39184-080	1	Tube 0.625 x 0.035
81	39184-081	1	Tube 0.875 x 0.049
82	39184-082	1	Tube 0.875 x 0.049
83	39184-083	1	Tube 0.625 x 0.035
84	39184-084	1	Tube 0.625 x 0.035
85	39184-085	1	Tube 0.625 x 0.035
86	39184-086	1	Tube 0.625 x 0.035
87	39184-087	1	Tube 0.875 x 0.875 x 0.049
88	39184-088	1	Tube 0.875 x 0.875 x 0.049
89	39184-089	4	Tube 0.375 x 0.058
90	39184-090	1	Tube 0.625 x 0.035
91	39184-091	1	Tube 0.625 x 0.035
92	39184-092	1	Tube 0.625 x 0.035
93	39184-093	1	Tube 0.625 x 0.035
94	39184-094	1	Tube 0.625 x 0.035
95	39184-095	1	Tube 0.750 x 0.035
96	39184-096	1	Tube 0.750 x 0.035
97	39184-097	1	Tube 0.750 x 0.035
98	39184-098	1	Tube 0.625 x 0.035
99	39184-099	1	Tube 0.625 x 0.035
100	39184-100	1	Tube 0.750 x 0.095
101	39184-101	1	Tube 0.750 x 0.095
102	39184-102	4	Tube 0.375 x 0.058
103	39184-103	1	Tube 0.625 x 0.035
104	39184-104	1	Tube 0.625 x 0.035
105	39184-105	1	Tube 0.750 x 0.035
106	39184-106	1	Tube 0.750 x 0.035
107	39184-107	1	Tube 0.750 x 0.049
108	39184-108	1	Tube 0.750 x 0.049
109	39184-109	1	Tube 0.625 x 0.035
110	39184-110	1	Tube 0.625 x 0.035

ITEM NO.	PARTNUMBER	QTY.	Description
111	39184-111	1	Tube 0.750 x 0.035
112	39184-112	1	Tube 0.750 x 0.035
113	39184-113	1	Tube 0.750 x 0.035
114	39184-114	1	Tube 0.750 x 0.035
115	39184-115	1	Tube 0.750 x 0.035
116	39184-116	1	Tube 0.750 x 0.035
117	39184-117	1	Tube 0.750 x 0.049
118	39184-118	1	Tube 0.750 x 0.049
119	39184-119	1	Tube 0.750 x 0.049
120	39184-120	1	Tube 0.750 x 0.049
121	39184-121	1	Tube 0.625 x 0.035
122	39184-122	6	Tube 0.875 x 0.058
123	39184-123	1	Tube 0.750 x 0.035
124	39184-124	1	Tube 0.750 x 0.035
125	39184-125	1	Tube 0.750 x 0.035
126	39184-126	1	Tube 0.750 x 0.035
127	39184-127	1	Tube 0.750 x 0.049
128	39184-128	1	Tube 0.375 x 0.065
129	39184-129	1	Tube 0.625 x 0.035
130	39184-130	1	Tube 0.625 x 0.035
131	39184-131	1	Tube 0.625 x 0.035
132	39184-132	1	Tube 0.625 x 0.035
133	39184-133	1	Tube 0.625 x 0.035
134	39184-134	1	Tube 0.625 x 0.035
135	39184-135	1	Tube 0.625 x 0.035
136	39184-136	1	Tube 0.625 x 0.035
137	39184-137	1	Tube 0.500 x 0.035
138	39184-138	1	Tube 0.500 x 0.035
139	39184-139	1	Tube 0.500 x 0.035
140	39184-140	1	Tube 0.500 x 0.035
141	39184-141	1	Tube 0.500 x 0.035
142	39184-142	1	Tube 0.500 x 0.035
143	39184-143	4	Tube 0.625 x 0.058
144	39184-144	2	Tube 0.625 x 0.058
145	39184-145	2	Tube 0.625 x 0.058
146	39184-146	2	Tube 0.313 x 0.058
147	39184-147	2	Tube 0.313 x 0.058



- NOTES:
- REFER TO DESIGN DRAWINGS FOR COMPLETE ASSEMBLY DETAILS. THIS IS A MANUFACTURING DRAWING TO ASSIST WELD ASSEMBLY OF A PROFILED TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM AN AUTHORIZED PLANS PROVIDER.
 - TUBES ARE PROVIDED PRE-BENT OR ROLLED READY FOR WELD ASSEMBLY. ENSURE CORRECT POSITIONING BEFORE FINAL WELDING.
 - REFERENCE DATA
NO OF PIECES PER TUBE KIT: 165 PCS
ESTIMATED WEIGHT OF TUBES: 60.5 LBS
 - BRACKETS ARE SHOWN FOR REFERENCE PURPOSES. THESE ARE NOT INCLUDED IN THE TUBE KIT.
 - MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED
TUBING: 4130 CONDITION N MIL-T-6736B SEAMLESS AIRCRAFT

REV#	DATE	DRAWN	DESCRIPTION
VR3 ENGINEERING MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRAITFORD, ONTARIO, CANADA			
THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING			
FUSELAGE WELDMENT: TUBE KIT ASSEMBLY			
ACRO II			
ISOMETRIC VIEW			
DRAWN: JJ	DATE: FEB 20 09	PROJECT NO. 1027-08	DRAWING NO. 39184-01
D'SCALE: 1:6			REV NO. X