



TUBING KIT SHOWN FOR REFERENCE PURPOSES (NOT INCLUDED IN RIB KIT) REFERENCE KIT: 39168-01

ITEM NO.	QTY.	PART NO.
40	1	39168
41	1	39168-041
42	1	39168-042
43	1	39168-043
44	1	39168-044
45	1	39168-045
46	1	39168-046
47	1	39168-047
48	1	39168-048
49	1	39168-049
50		
51	1	39168-051
52	1	39168-052
53	1	39168-053
54	1	39168-054
55	1	39168-055
56	1	39168-056
57	1	39168-057

NOTES:

- REFER TO SUPER STINKER DESIGN DRAWINGS FOR ASSEMBLY DETAILS AND PROCEDURES. THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST ASSEMBLY OF VR3 PROFILED TUBE KIT.
- RIBS ARE PROVIDED PRE-BENT READY FOR WELD ASSEMBLY ENSURE CORRECT POSITIONING BEFORE FINAL WELDING.
- RIBS #47 REQUIRE MINOR HAND TRIMMING AT ASSEMBLY
- DOUBLE QUANTITIES AS REQUIRED TO SUIT RIGHT HAND SIDE.
- REFERENCE DATA  
 NO OF PIECES PER RIB KIT: 26 PCS  
 ESTIMATED WEIGHT OF RIBS: 5.3 LBS
- MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED  
 0.025" SHEET: 4130 CONDITION N MIL-T-6736B

REV#	DATE	DRAWN	APPRVD	DESCRIPTION
<b>VR3 ENGINEERING LTD</b> MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA <small>THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING</small>				
RIB KIT ASSEMBLY: EMPENNAGE				
SUPER STINKER AIRCRAFT				
ISOMETRIC W\ BILL OF MATERIALS				
DRAWN: JJ	DATE: AUG 11 09	PROJECT NO.	DRAWING NO.	REV NO.
C' SCALE: 1:4		1132-09	39168-05	X