



ITEM NO.	PARTNUMBER	QTY.	Description
11	39167-011	1	Tube 0.875 x 0.058
12	39167-012	1	Tube 0.875 x 0.058
13	39167-013	1	Tube 0.750 x 0.049
14	39167-014	1	Tube 0.750 x 0.049
15	39167-015	1	Tube 0.875 x 0.058
16	39167-016	1	Tube 0.875 x 0.058
17	39167-017	1	Tube 0.875 x 0.058
18	39167-018	1	Tube 0.875 x 0.058
19	39167-019	1	Tube 0.875 x 0.058
20	39167-020	1	Tube 0.875 x 0.058
21	39167-021	1	Tube 0.875 x 0.058
22	39167-022	3	Tube 0.750 x 0.188
23	39167-023	2	Tube 0.750 x 0.188
24	39167-024	2	Tube 0.750 x 0.156
25	39167-025	2	Tube 0.750 x 0.156
26	39167-026	5	WASHER 1.500" OD x 0.375"
27	39167-027	4	WASHER 1.500" OD x 0.438"

NOTES:

- REFER TO SUPER STINKER ENGINE MOUNT ASSEMBLY DWG: 11-601 DATED: 1/31/95 FOR COMPLETE ASSEMBLY DETAILS. THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF A VR3 PROFILED TUBE KIT.
- ENSURE CORRECT POSITIONING BEFORE FINAL WELDING
- REFERENCE DATA  
NO OF TUBE PIECES PER KIT: 20 PCS  
ESTIMATED WEIGHT OF TUBES: 10 LBS
- MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED  
TUBING: 4130 COND N MIL-T-6736B SEAMLESS AIRCRAFT
- WASHERS (ITEMS 26,27) NOT INCLUDED IN KIT.
- FORMED TUBES ARE READY FOR ASSEMBLY

REV#	DATE	DRAWN	APPRVD	DESCRIPTION
<b>VR3 ENGINEERING LTD</b> MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA				
THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING				
TUBE KIT: SUPER STINKER ENGINE MOUNT				
REF: SUPER STINKER ENGINE MOUNT ASSEMBLY DWG:11-601 DATED:1/31/95				
LINE 3				
DRAWN: JJ	DATE: JULY 9 08	PROJECT NO.	DRAWING NO.	REV NO.
'C' SCALE: 1:6		970-08	39167-01	X