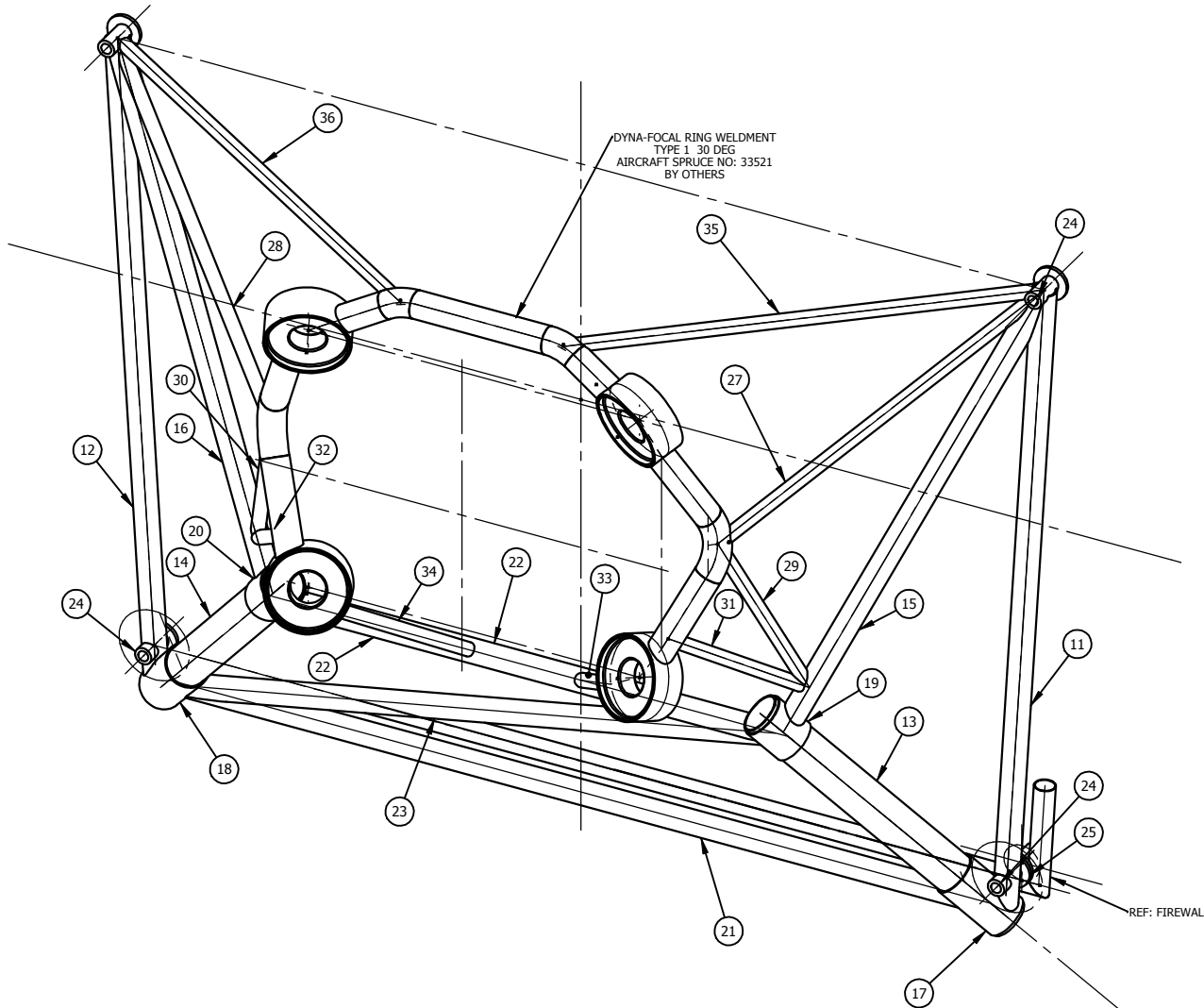


ITEM NO.	PARTNUMBER	QTY.	Description
11	39127-011	1	Tube 0.875 x 0.049
12	39127-012	1	Tube 0.875 x 0.049
13	39127-013	1	Tube 1.500 x 0.058
14	39127-014	1	Tube 1.500 x 0.058
15	39127-015	1	Tube 0.875 x 0.049
16	39127-016	1	Tube 0.875 x 0.049
17	39127-017	1	Tube 1.625 x 0.058
18	39127-018	1	Tube 1.625 x 0.058
19	39127-019	1	Tube 1.625 x 0.058
20	39127-020	1	Tube 1.625 x 0.058
21	39127-021	1	Tube 0.875 x 0.049
22	39127-022	1	Tube 0.875 x 0.049
23	39127-023	1	Tube 0.875 x 0.049
24	39127-024	4	TUBE 0.625 x 0.120
25	39127-025	4	WASHER 1.250 x 0.375
26			
27	39127-027	1	Tube 0.500 x 0.058
28	39127-028	1	Tube 0.500 x 0.058
29	39127-029	1	Tube 0.500 x 0.058
30	39127-030	1	Tube 0.500 x 0.058
31	39127-031	1	Tube 0.500 x 0.058
32	39127-032	1	Tube 0.500 x 0.058
33	39127-033	1	Tube 0.500 x 0.058
34	39127-034	1	Tube 0.500 x 0.058
35	39127-035	1	Tube 0.500 x 0.058
36	39127-036	1	Tube 0.500 x 0.058



NOTES:

- REFER TO DESIGN DRAWINGS FOR COMPLETE ASSEMBLY DETAILS.
THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF VR3 PROFILED TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM AN AUTHORIZED PLANS PROVIDER
- TUBES ARE PROVIDED READY FOR WELD ASSEMBLY
ENSURE CORRECT POSITIONING BEFORE FINAL WELDING
- REFERENCE DATA
NO OF PIECES PER TUBE KIT: 27 PCS
ESTIMATED WEIGHT OF TUBES: 11 LBS
- MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED
TUBING: #1130 CONDITION N MIL-T-67368 SEAMLESS AIRCRAFT

REV'N	DATE	DRAWN	APPRVD	DESCRIPTION
VR3 ENGINEERING LTD MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING TUBE KIT WELD ASSEMBLY: ENGINE MOUNT & LANDING GEAR TAILWIND / 0-320 W/ DYNAFOCAL RING (30 DEGREE) ISOMETRIC VIEW				
DRAWN: DVA	DATE: MAR7-08	PROJECT NO.	DRAWING NO.	REV NO.
'C SCALE: 1:5		904-08	39127-01	X