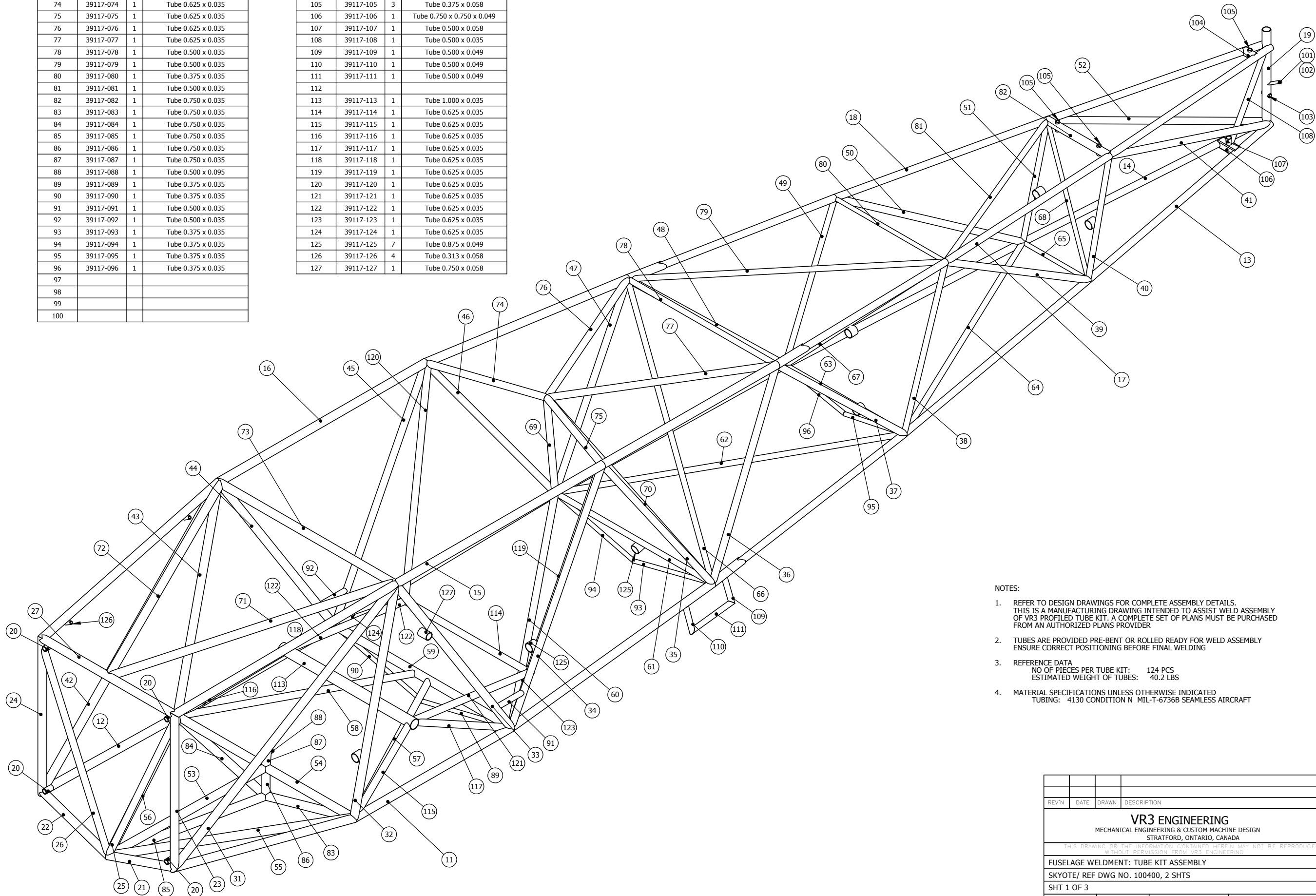


ITEM NO.	PARTNUMBER	QTY.	Description
11	39117-011	1	Tube 0.750 x 0.035
12	39117-012	1	Tube 0.750 x 0.035
13	39117-013	1	Tube 0.625 x 0.035
14	39117-014	1	Tube 0.625 x 0.035
15	39117-015	1	Tube 0.750 x 0.035
16	39117-016	1	Tube 0.750 x 0.035
17	39117-017	1	Tube 0.625 x 0.035
18	39117-018	1	Tube 0.625 x 0.035
19	39117-019	1	Tube 0.750 x 0.049
20	39117-020	4	Tube 0.500 x 0.065
21	39117-021	1	Tube 0.750 x 0.049
22	39117-022	1	Tube 0.750 x 0.049
23	39117-023	1	Tube 0.750 x 0.035
24	39117-024	1	Tube 0.750 x 0.035
25	39117-025	1	Tube 0.625 x 0.035
26	39117-026	1	Tube 0.625 x 0.035
27	39117-027	1	Tube 0.750 x 0.035
28			
29			
30			
31	39117-031	1	Tube 0.750 x 0.035
32	39117-032	1	Tube 0.750 x 0.035
33	39117-033	1	Tube 0.750 x 0.035
34	39117-034	1	Tube 0.625 x 0.035
35	39117-035	1	Tube 0.625 x 0.035
36	39117-036	1	Tube 0.625 x 0.035
37	39117-037	1	Tube 0.625 x 0.035
38	39117-038	1	Tube 0.500 x 0.035
39	39117-039	1	Tube 0.625 x 0.035
40	39117-040	1	Tube 0.500 x 0.035
41	39117-041	1	Tube 0.625 x 0.035
42	39117-042	1	Tube 0.750 x 0.035
43	39117-043	1	Tube 0.750 x 0.035
44	39117-044	1	Tube 0.750 x 0.035
45	39117-045	1	Tube 0.625 x 0.035
46	39117-046	1	Tube 0.625 x 0.035
47	39117-047	1	Tube 0.625 x 0.035
48	39117-048	1	Tube 0.625 x 0.035
49	39117-049	1	Tube 0.500 x 0.035
50	39117-050	1	Tube 0.625 x 0.035
51	39117-051	1	Tube 0.500 x 0.035
52	39117-052	1	Tube 0.625 x 0.035
53	39117-053	1	Tube 0.750 x 0.035
54	39117-054	1	Tube 0.750 x 0.035
55	39117-055	1	Tube 0.750 x 0.035
56	39117-056	1	Tube 0.750 x 0.035
57	39117-057	1	Tube 0.625 x 0.035
58	39117-058	1	Tube 0.625 x 0.035
59	39117-059	1	Tube 0.750 x 0.035
60	39117-060	1	Tube 0.625 x 0.035
61	39117-061	1	Tube 0.500 x 0.035
62	39117-062	1	Tube 0.500 x 0.035
63	39117-063	1	Tube 0.500 x 0.035
64	39117-064	1	Tube 0.500 x 0.035
65	39117-065	1	Tube 0.375 x 0.035
66	39117-066	1	Tube 0.500 x 0.035
67	39117-067	1	Tube 0.500 x 0.035
68	39117-068	1	Tube 0.375 x 0.035
69	39117-069	1	Tube 0.625 x 0.035

ITEM NO.	PARTNUMBER	QTY.	Description
70	39117-070	1	Tube 0.625 x 0.035
71	39117-071	1	Tube 0.750 x 0.035
72	39117-072	1	Tube 0.750 x 0.035
73	39117-073	1	Tube 0.750 x 0.035
74	39117-074	1	Tube 0.625 x 0.035
75	39117-075	1	Tube 0.625 x 0.035
76	39117-076	1	Tube 0.625 x 0.035
77	39117-077	1	Tube 0.625 x 0.035
78	39117-078	1	Tube 0.500 x 0.035
79	39117-079	1	Tube 0.500 x 0.035
80	39117-080	1	Tube 0.375 x 0.035
81	39117-081	1	Tube 0.500 x 0.035
82	39117-082	1	Tube 0.750 x 0.035
83	39117-083	1	Tube 0.750 x 0.035
84	39117-084	1	Tube 0.750 x 0.035
85	39117-085	1	Tube 0.750 x 0.035
86	39117-086	1	Tube 0.750 x 0.035
87	39117-087	1	Tube 0.750 x 0.035
88	39117-088	1	Tube 0.500 x 0.095
89	39117-089	1	Tube 0.375 x 0.035
90	39117-090	1	Tube 0.375 x 0.035
91	39117-091	1	Tube 0.500 x 0.035
92	39117-092	1	Tube 0.500 x 0.035
93	39117-093	1	Tube 0.375 x 0.035
94	39117-094	1	Tube 0.375 x 0.035
95	39117-095	1	Tube 0.375 x 0.035
96	39117-096	1	Tube 0.375 x 0.035
97			
98			
99			
100			

ITEM NO.	PARTNUMBER	QTY.	Description
101	39117-101	1	Tube 0.250 x 0.035
102	39117-102	1	Tube 0.250 x 0.035
103	39117-103	1	Tube 0.375 x 0.058
104	39117-104	1	Tube 0.750 x 0.035
105	39117-105	3	Tube 0.375 x 0.058
106	39117-106	1	Tube 0.750 x 0.750 x 0.049
107	39117-107	1	Tube 0.500 x 0.058
108	39117-108	1	Tube 0.500 x 0.035
109	39117-109	1	Tube 0.500 x 0.049
110	39117-110	1	Tube 0.500 x 0.049
111	39117-111	1	Tube 0.500 x 0.049
112			
113	39117-113	1	Tube 1.000 x 0.035
114	39117-114	1	Tube 0.625 x 0.035
115	39117-115	1	Tube 0.625 x 0.035
116	39117-116	1	Tube 0.625 x 0.035
117	39117-117	1	Tube 0.625 x 0.035
118	39117-118	1	Tube 0.625 x 0.035
119	39117-119	1	Tube 0.625 x 0.035
120	39117-120	1	Tube 0.625 x 0.035
121	39117-121	1	Tube 0.625 x 0.035
122	39117-122	1	Tube 0.625 x 0.035
123	39117-123	1	Tube 0.625 x 0.035
124	39117-124	1	Tube 0.625 x 0.035
125	39117-125	7	Tube 0.875 x 0.049
126	39117-126	4	Tube 0.313 x 0.058
127	39117-127	1	Tube 0.750 x 0.058



- NOTES:
- REFER TO DESIGN DRAWINGS FOR COMPLETE ASSEMBLY DETAILS. THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF VR3 PROFILED TUBE KIT. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM AN AUTHORIZED PLANS PROVIDER
  - TUBES ARE PROVIDED PRE-BENT OR ROLLED READY FOR WELD ASSEMBLY ENSURE CORRECT POSITIONING BEFORE FINAL WELDING
  - REFERENCE DATA  
NO OF PIECES PER TUBE KIT: 124 PCS  
ESTIMATED WEIGHT OF TUBES: 40.2 LBS
  - MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED  
TUBING: 4130 CONDITION N MIL-T-6736B SEAMLESS AIRCRAFT

REV'N	DATE	DRAWN	DESCRIPTION
<b>VR3 ENGINEERING</b> MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA			
<small>THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING.</small>			
<b>FUSELAGE WELDMENT: TUBE KIT ASSEMBLY</b>			
SKYOTE/ REF DWG NO. 100400, 2 SHTS			
SHT 1 OF 3			
DRAWN: JJJ	DATE: NOV.23.07	PROJECT NO. 836-07	DRAWING NO. 39117-1
DSCALE: 1:4			REV NO. x