



ITEM NO.	QTY.	PART NO.	Description
1	6	39069-41	3/16" PL
2	4	39069-51	2.180" x 0.0625" TUBE
3	2	39069-52	3/16" PL
4	4	39069-53	3/16" PL
5	4	39069-54	3/16" PL
6	2	39069-55	3/16" PL
7	1	39069-101	0.875" x 0.065" TUBE
8	1	39069-102	0.875" x 0.065" TUBE
9	1	39069-103	0.875" x 0.065" TUBE
10	1	39069-104	0.875" x 0.065" TUBE
11	1	39069-105	0.875" x 0.065" TUBE
12	1	39069-106	0.875" x 0.065" TUBE
13	1	39069-107	0.875" x 0.065" TUBE
14	1	39069-108	0.875" x 0.065" TUBE
15	1	39069-109	0.875" x 0.065" TUBE
16	1	39069-110	0.875" x 0.065" TUBE
17	1	39069-111	0.875" x 0.065" TUBE
18	1	39069-112	0.875" x 0.065" TUBE
19	1	39069-113	0.875" x 0.065" TUBE

NOTES:

- REFERENCE BUCKER AIRCRAFT DWG FOR COMPLETE ASSEMBLY DETAILS. THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF A VR3 PROFILED TUBE KIT.
- REFERENCE DATA:  
 NO OF PIECES PER TUBE KIT: 13 PCS  
 ESTIMATED WEIGHT OF TUBES: 13 LBS  
  
 NO OF BRACKETS PER KIT: 18 PCS  
 ESTIMATED WEIGHT OF BRACKETS: 6 LBS
- MATERIAL SPECIFICATIONS UNLESS OTHERWISE INDICATED  
 TUBING: 4130 CONDITION N MIL-T-67368 SEAMLESS AIRCRAFT

REV#N	DATE	DRAWN	APPRVD	DESCRIPTION
<b>VR3 ENGINEERING</b> MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING ENGINE MOUNT: BUCKER JUNGMIESTER ISOMETRIC VIEW				
DRAWN: MP	DATE: 10.06.06	PROJECT NO.	DRAWING NO.	REV NO.
C" SCALE: 1:4		655-06	39069-01	X