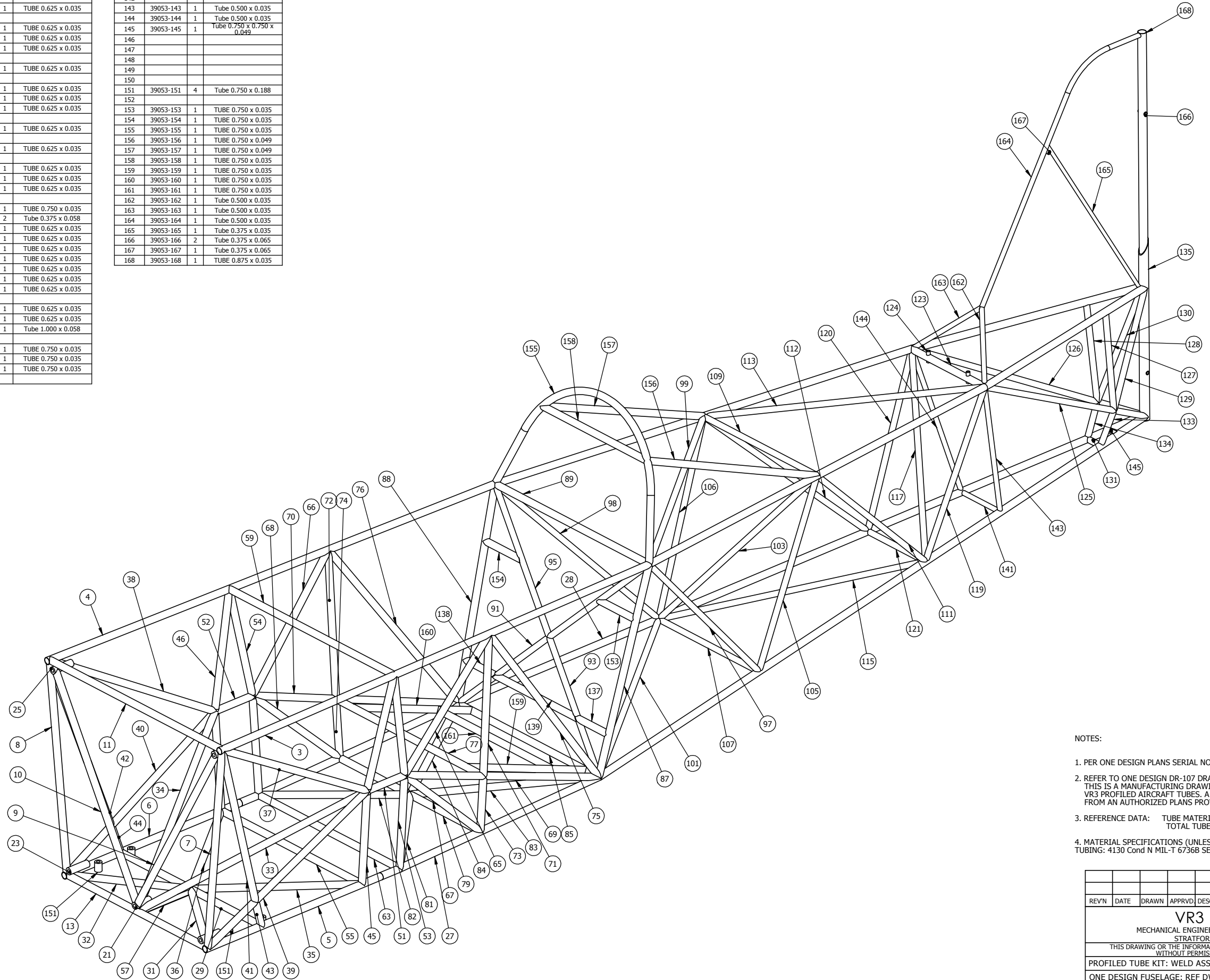


ITEM NO.	PARTNUMBER	QTY.	DESCRIPTION
1			
2			
3	39053-003	1	TUBE 0.750 x 0.035
4	39053-004	1	TUBE 0.750 x 0.035
5	39053-005	1	TUBE 0.750 x 0.049
6	39053-006	1	TUBE 0.750 x 0.049
7	39053-007	1	TUBE 0.750 x 0.035
8	39053-008	1	TUBE 0.750 x 0.035
9	39053-009	1	TUBE 0.750 x 0.035
10	39053-010	1	TUBE 0.750 x 0.035
11	39053-011	1	TUBE 0.750 x 0.035
12			
13	39053-013	1	TUBE 0.750 x 0.035
14			
15			
16			
17			
18			
19			
20			
21	39053-021	1	Tube 0.750 x 0.188
22			
23	39053-023	2	Tube 0.750 x 0.188
24			
25	39053-025	2	Tube 0.750 x 0.188
26			
27	39053-027	1	TUBE 0.750 x 0.035
28	39053-028	1	TUBE 0.750 x 0.035
29	39053-029	1	TUBE 0.750 x 0.035
30			
31	39053-031	1	TUBE 0.750 x 0.035
32	39053-032	1	TUBE 0.750 x 0.035
33	39053-033	1	TUBE 0.750 x 0.035
34	39053-034	1	TUBE 0.750 x 0.035
35	39053-035	1	TUBE 0.750 x 0.035
36	39053-036	1	TUBE 0.750 x 0.035
37	39053-037	1	TUBE 0.750 x 0.035
38	39053-038	1	TUBE 0.750 x 0.035
39	39053-039	1	TUBE 0.750 x 0.035
40	39053-040	1	TUBE 0.750 x 0.035
41	39053-041	1	TUBE 0.750 x 0.035
42	39053-042	1	TUBE 0.750 x 0.035
43	39053-043	1	TUBE 0.750 x 0.035
44	39053-044	1	TUBE 0.750 x 0.035
45	39053-045	1	TUBE 0.750 x 0.035
46	39053-046	1	TUBE 0.750 x 0.035
47			
48			
49			
50			
51	39053-051	1	TUBE 0.750 x 0.035
52	39053-052	1	TUBE 0.750 x 0.035
53	39053-053	1	TUBE 0.750 x 0.035
54	39053-054	1	TUBE 0.750 x 0.035
55	39053-055	1	TUBE 0.750 x 0.035
56			
57	39053-057	1	Tube 0.750"SQ x 0.049
58			
59	39053-059	1	TUBE 0.750 x 0.035
60			
61			
62			
63	39053-063	1	TUBE 0.750 x 0.035
64			
65	39053-065	1	TUBE 0.750 x 0.035
66	39053-066	1	TUBE 0.750 x 0.035
67	39053-067	1	TUBE 0.750 x 0.035
68	39053-068	1	TUBE 0.750 x 0.035
69	39053-069	1	TUBE 0.750 x 0.035
70	39053-070	1	TUBE 0.750 x 0.035
71	39053-071	1	TUBE 0.750 x 0.035
72	39053-072	1	TUBE 0.750 x 0.035
73	39053-073	1	TUBE 0.750 x 0.035
74	39053-074	1	TUBE 0.750 x 0.035
75	39053-075	1	TUBE 0.750 x 0.035
76	39053-076	1	TUBE 0.750 x 0.035
77	39053-077	1	TUBE 0.750 x 0.035
78			
79	39053-079	1	TUBE 0.750 x 0.035
80			
81	39053-081	1	TUBE 0.750 x 0.035
82	39053-082	1	TUBE 0.750 x 0.035
83	39053-083	1	TUBE 0.750 x 0.035
84	39053-084	1	TUBE 0.750 x 0.035
85	39053-085	1	TUBE 0.750 x 0.035
86			
87	39053-087	1	TUBE 0.750 x 0.035
88	39053-088	1	TUBE 0.750 x 0.035
89	39053-089	1	TUBE 0.750 x 0.035
90			
91	39053-091	1	TUBE 0.625 x 0.035
92			
93	39053-093	1	TUBE 0.625 x 0.035
94			
95	39053-095	1	TUBE 0.625 x 0.035
96			
97	39053-097	1	TUBE 0.625 x 0.035
98	39053-098	1	TUBE 0.625 x 0.035
99	39053-099	1	TUBE 0.625 x 0.035
100			

ITEM NO.	PARTNUMBER	QTY.	DESCRIPTION
101	39053-101	1	TUBE 0.625 x 0.035
102			
103	39053-103	1	TUBE 0.625 x 0.035
104			
105	39053-105	1	TUBE 0.625 x 0.035
106	39053-106	1	TUBE 0.625 x 0.035
107	39053-107	1	TUBE 0.625 x 0.035
108			
109	39053-109	1	TUBE 0.625 x 0.035
110			
111	39053-111	1	TUBE 0.625 x 0.035
112	39053-112	1	TUBE 0.625 x 0.035
113	39053-113	1	TUBE 0.625 x 0.035
114			
115	39053-115	1	TUBE 0.625 x 0.035
116			
117	39053-117	1	TUBE 0.625 x 0.035
118			
119	39053-119	1	TUBE 0.625 x 0.035
120	39053-120	1	TUBE 0.625 x 0.035
121	39053-121	1	TUBE 0.625 x 0.035
122			
123	39053-123	1	TUBE 0.750 x 0.035
124	39053-124	2	Tube 0.375 x 0.058
125	39053-125	1	TUBE 0.625 x 0.035
126	39053-126	1	TUBE 0.625 x 0.035
127	39053-127	1	TUBE 0.625 x 0.035
128	39053-128	1	TUBE 0.625 x 0.035
129	39053-129	1	TUBE 0.625 x 0.035
130	39053-130	1	TUBE 0.625 x 0.035
131	39053-131	1	TUBE 0.625 x 0.035
132			
133	39053-133	1	TUBE 0.625 x 0.035
134	39053-134	1	TUBE 0.625 x 0.035
135	39053-135	1	Tube 1.000 x 0.058
136			
137	39053-137	1	TUBE 0.750 x 0.035
138	39053-138	1	TUBE 0.750 x 0.035
139	39053-139	1	TUBE 0.750 x 0.035
140			

ITEM NO.	PARTNUMBER	QTY.	DESCRIPTION
141	39053-141	1	Tube 0.500 x 0.035
142			
143	39053-143	1	Tube 0.500 x 0.035
144	39053-144	1	Tube 0.500 x 0.035
145	39053-145	1	Tube 0.750 x 0.750 x 0.049
146			
147			
148			
149			
150			
151	39053-151	4	Tube 0.750 x 0.188
152			
153	39053-153	1	TUBE 0.750 x 0.035
154	39053-154	1	TUBE 0.750 x 0.035
155	39053-155	1	TUBE 0.750 x 0.035
156	39053-156	1	TUBE 0.750 x 0.049
157	39053-157	1	TUBE 0.750 x 0.049
158	39053-158	1	TUBE 0.750 x 0.035
159	39053-159	1	TUBE 0.750 x 0.035
160	39053-160	1	TUBE 0.750 x 0.035
161	39053-161	1	TUBE 0.750 x 0.035
162	39053-162	1	Tube 0.500 x 0.035
163	39053-163	1	Tube 0.500 x 0.035
164	39053-164	1	Tube 0.500 x 0.035
165	39053-165	1	Tube 0.375 x 0.035
166	39053-166	2	Tube 0.375 x 0.065
167	39053-167	1	Tube 0.375 x 0.065
168	39053-168	1	TUBE 0.875 x 0.035



NOTES:

- PER ONE DESIGN PLANS SERIAL NO. 06-518
- REFER TO ONE DESIGN DR-107 DRAWINGS FOR COMPLETE ASSEMBLY DETAILS. THIS IS A MANUFACTURING DRAWING INTENDED TO ASSIST WELD ASSEMBLY OF VR3 PROFILED AIRCRAFT TUBES. A COMPLETE SET OF PLANS MUST BE PURCHASED FROM AN AUTHORIZED PLANS PROVIDER.
- REFERENCE DATA: TUBE MATERIAL WEIGHT = 55 LBS
TOTAL TUBE QUANTITY = 125 PCS
- MATERIAL SPECIFICATIONS (UNLESS OTHERWISE INDICATED):
TUBING: 4130 Cond N MIL-T 6736B SEAMLESS AIRCRAFT

REV#	DATE	DRAWN	APPRVD	DESCRIPTION
VR3 ENGINEERING				
MECHANICAL ENGINEERING & CUSTOM MACHINE DESIGN STRATFORD, ONTARIO, CANADA				
THIS DRAWING OR THE INFORMATION CONTAINED HEREIN MAY NOT BE REPRODUCED WITHOUT PERMISSION FROM VR3 ENGINEERING				
PROFILED TUBE KIT: WELD ASSEMBLY				
ONE DESIGN FUSELAGE: REF DWG NO. DR-107-xxx				
DRAWN: DVR	DATE: AUG 18 09	PROJECT NO.	DRAWING NO.	REV NO.
DSCALE: 1:5		1176-09	39053-01	X